JUMP COMICS 🦃





EIICHIRO ODA

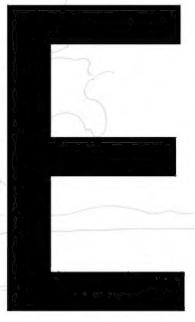




Some phrases just have a nice ring to them, y'know? Like, "The water sprite goes flowing down the river." Or, "Ahh, spring." "It's totally autumn." "Drop dead." "Stiff roundhouse kick." Or, "Thick soy broth flavor." See? Let's begin Volume 20.

-Eiichiro Oda, 2001





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga Wanted! won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure One Piece, which debuted in Weekly Shonen Jump in 1997, quickly became one of the most popular manga in Japan.

MA



ONE PIECE VOL. 20 BAROQUE WORKS PART 9

SHONEN JUMP Manga Edition

This volume contains material that was originally published in English in **SHONEN JUMP** #70–73. Artwork in the magazine may have been slightly altered from that presented here.

STORY AND ART BY EIICHIRO ODA

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Translation/JN Productions
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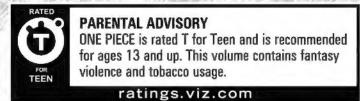
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First printing, February 2009 Eighth printing, January 2017









Vivi



Monkey D. Luffy

Boundlessly optimistic and able to stretch like rubber, he is determined to become King of the Pirates.



Karoo

-

- Royal Forces -



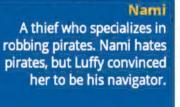
Roronoa Zoro

A former bounty hunter and master of the "three-sword" style. He aspires to be the world's greatest swordsman.



Nefertari Cobra (King of Alabasta)

Chaka









- Rebel Forces ----



Usopp
A village boy with a talent for telling tall tales. His father, Yasopp, is a member of Shanks's crew.





The kind- hearted cook (and ladies' man) whose dream is to find the legendary sea, the "All Blue."



"Red-Haired" Shanks A pirate that Luf

A pirate that Luffy idolizes. Shanks gave Luffy his trademark straw hat.



Tony Tony Chopper
A blue-nosed man-reindeer
and the ship's doctor.

Volume 20 THE STORY OF PIRCE





•BAROQUE WORKS•

ーバロック ワークスー



Miss All Sunday

Mr. Zero (Sir Crocodile)

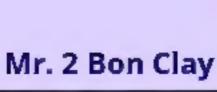




Miss Doublefinger

Mr. 1









Miss Merry Christmas

Mr. 4



onkey D. Luffy started out as just a kid with a dream—to become the greatest pirate in history! Stirred by the tales of pirate "Red-Haired" Shanks, Luffy vowed to become a pirate himself. That was before the enchanted Devil Fruit gave Luffy the power to stretch like rubber, at the cost of being unable to swim—a serious handicap for an aspiring sea dog. Undeterred, Luffy set out to sea, and recruited some crewmates master swordsman Zoro, treasure-hunting thief Nami, lying sharpshooter Usopp, the high-kicking chef Sanji, and the latest addition Chopper—the walkin' talkin' reindeer doctor.

On the Grand Line, Luffy and crew struggle to help Princess Vivi save her war-torn and drought-ravaged kingdom from the evil Sir Crocodile and his secret criminal organization, Baroque Works. But, having trekked to Rainbase to confront the villain, Luffy instead finds himself imprisoned in Sir Crocodile's hideout—with Captain Smoker of the Marines! Meanwhile, the rebels and the royal army head for a catastrophic clash, and Vivi must choose between going to Alubarna to stop it or saving her friends from the gigantic Bananawani. Only Sanji's unexpected arrival saves the day, and the crew races to Alubarna in hopes of stopping the war. But even as they set out, Sir Crocodile's sudden appearance forces Luffy into a showdown!!

一ワンピースー

ONE PIECE

vol.20

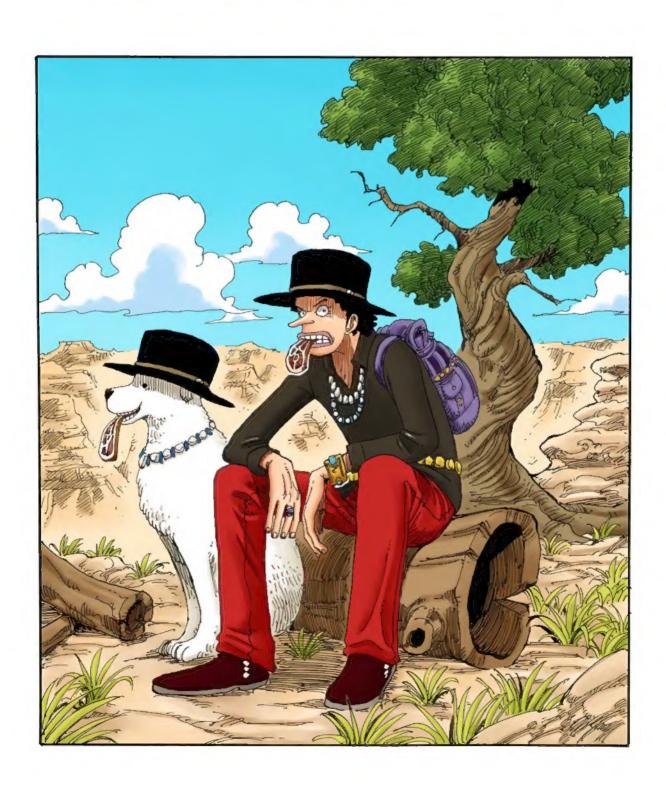
SHOWDOWN AT ALUBARNA

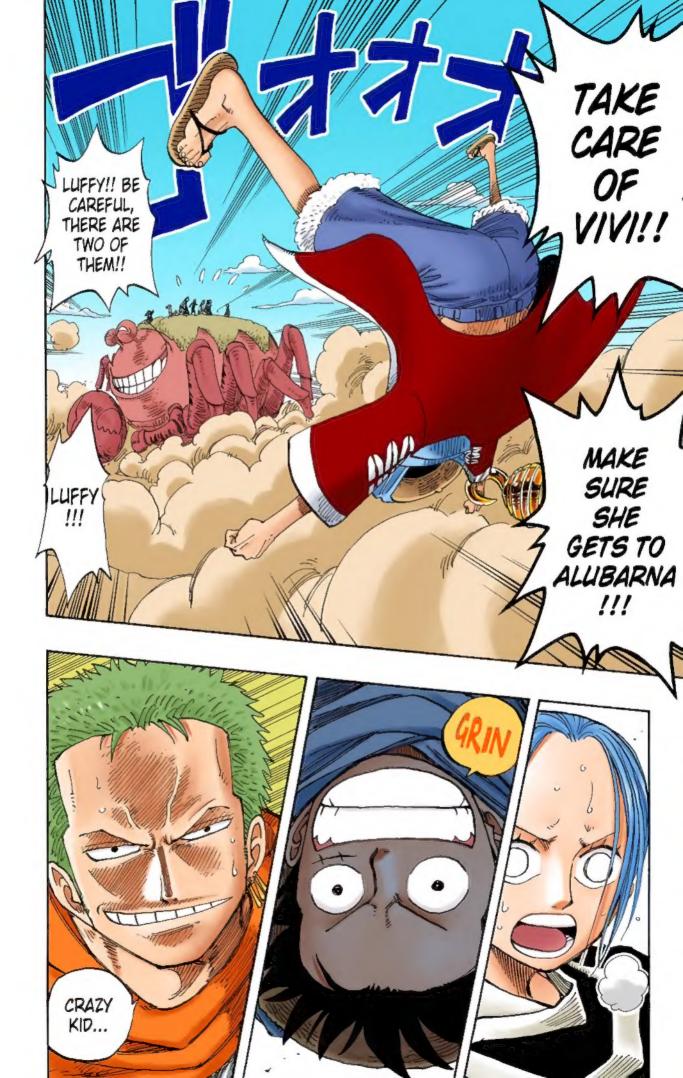
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Chapter 177: 30 MILLION VS. 81 MILLION

















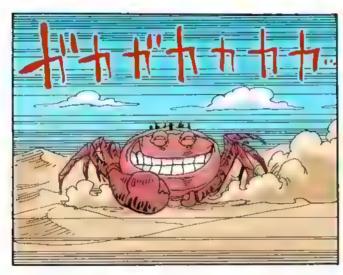


































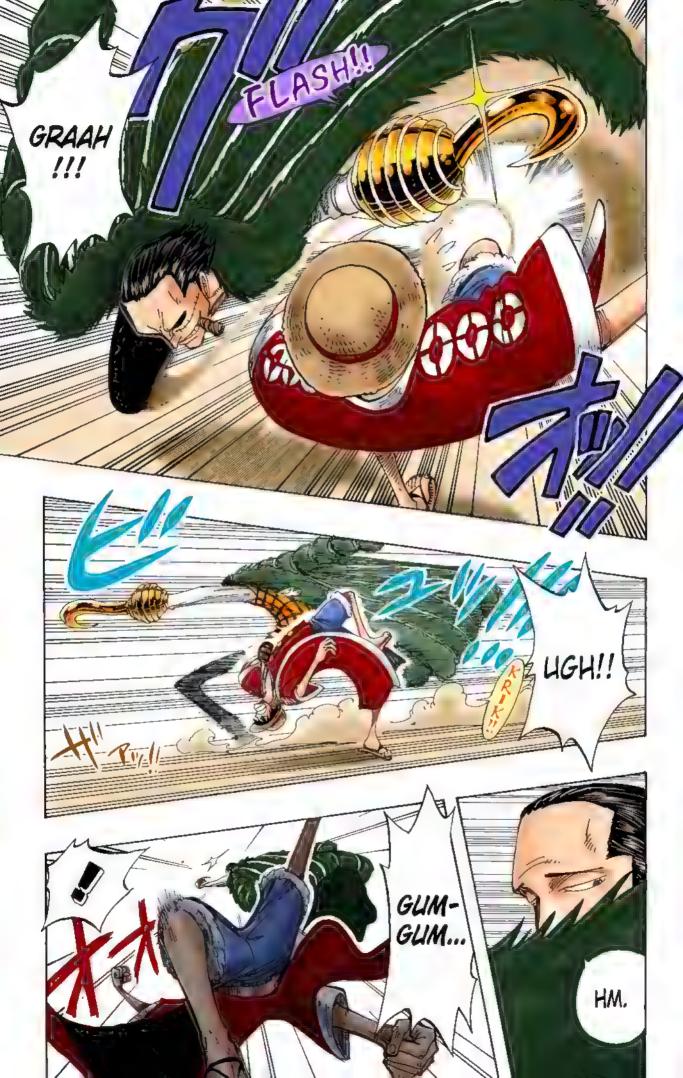










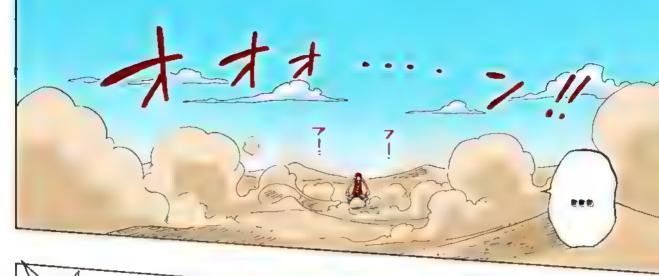






















Reader: To all you good children reading the Question Corner, HOW ARE YOU?

Good, you're very energetic. Today, a friend has come to visit. His name is Eiichiro. Welcome! (Applause) Thanks for coming! Okay, let's have little Eiichiro introduce this feature. Go ahead.

Oda: (Ahh, the day has finally come. Let's begin the Question Corner.) Uh...how are you, everybody? Okay, then...

Let's Burst the S-pañola! (I'm a failure.)

Q: 除了娜美外的船員、好像都一直案一樣的衣服吧?

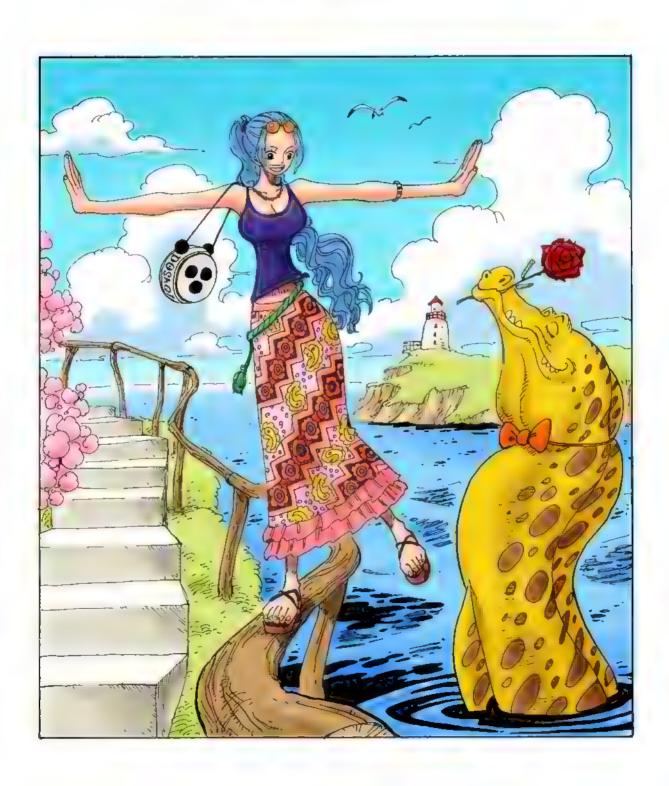
A: Huh? Okay, I get it. This is a question from a One Piece reader in Taiwan. But since it's written in kanji characters, I think I can manage to make sense of it. It probably goes like this, "Except for Nami, why do all the crew members always wear the same clothes?" Well, there are a lot of reasons for that. First of all, they have several of the same outfit. And Nami doesn't give them much of a clothing allowance, either. Something like that.

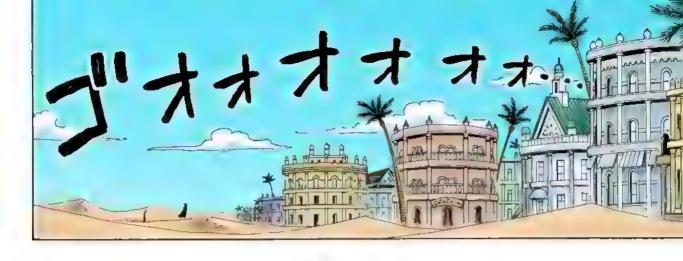
Q: Oda Sensei, if Luffy, Zoro, Usopp, Nami and Sanji were animals, what would they be?

A: Luffy is a monkey. Zoro's...a shark. Usopp's an armadillo. Nami's a cat. And Sanji's a duck, I think. But the one I feel most confident about is Chopper.

He's a reindeer. (Ta-dah!)

Chapter 178: GRAND LINE LEVEL











































THAT'S
WHAT I TOLD
YOU IN THE
BEGINNING.
STOP
WASTING
MY TIME.





















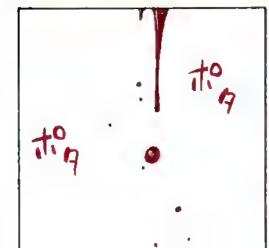


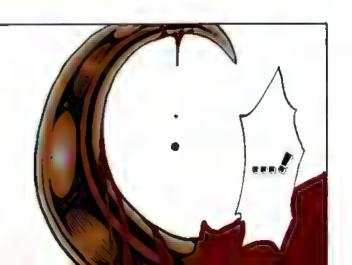




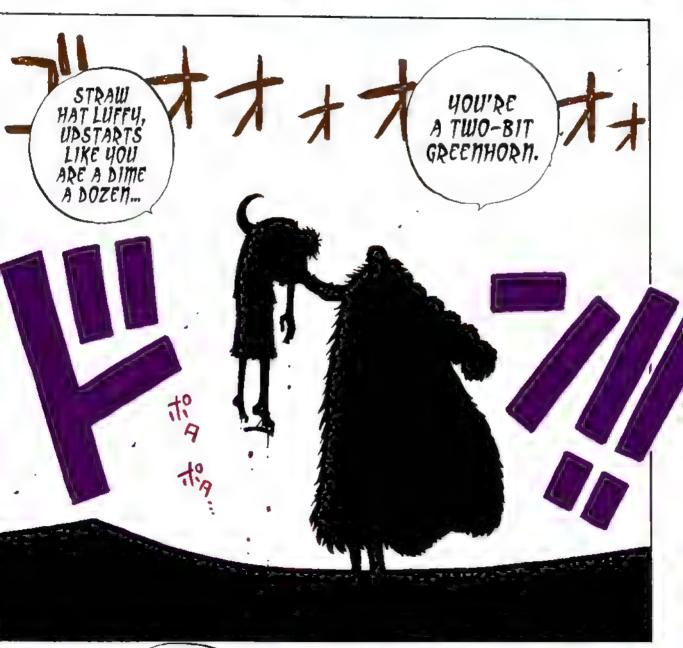
















Hats off to you!



Marlon B., 15

SUBMIT YOUR DRAWINGS!



Hello ladies!♥



Jackie L.



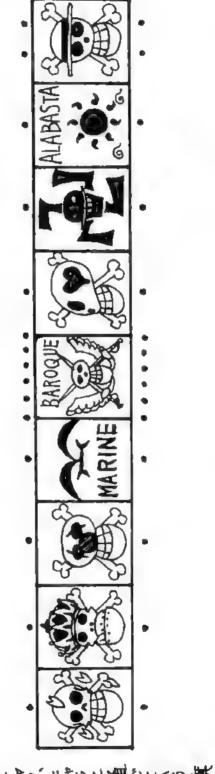
Martis R., II

SUBMIT YOUR FAN ART TO:

ONE PIECE EDITOR C/O VIZ MEDIA, LLC P.O. BOX 77010 SAN FRANCISCO, CA 94107 *REMEMBER TO INCLUDE YOUR NAME, AGE AND PARENT RELEASE FORM!!

7.人から2.本以上の線はでないので、全員現在の旗と結ぼう) 、から旗へ。旗から悪魔の楽へ。できるい。 塔えは126ページ。 アストみたいなもんかな。どーんとやってくれ… 静岡の佐藤輝直着、どうもありがとう。

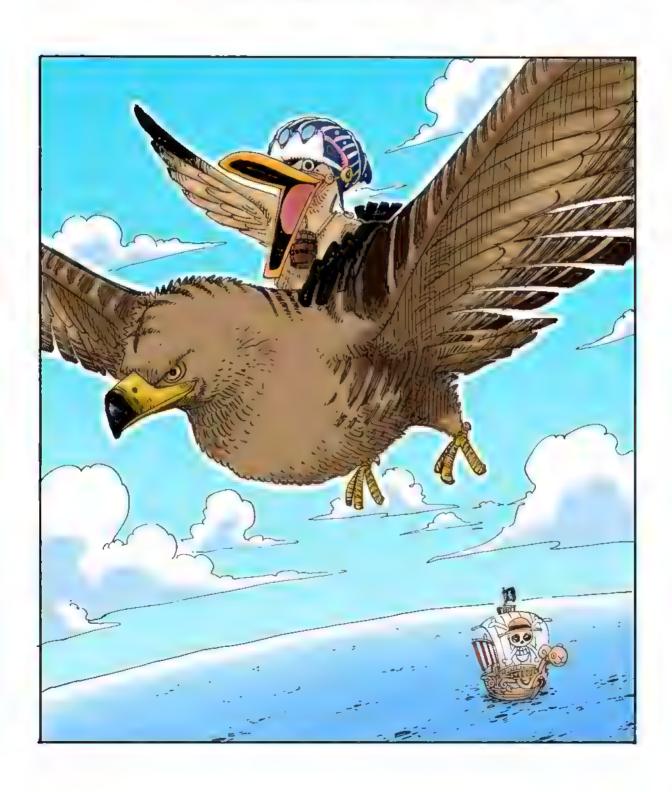






食べた実を線で結べりたすっ、キャラに通じている旗、

Chapter 179: SHOWDOWN AT ALUBARNA

























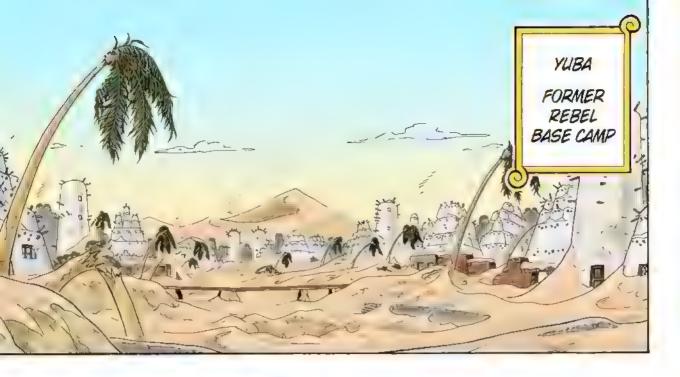




































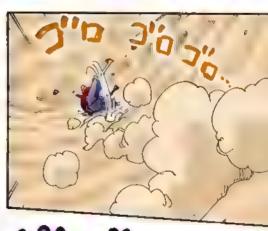










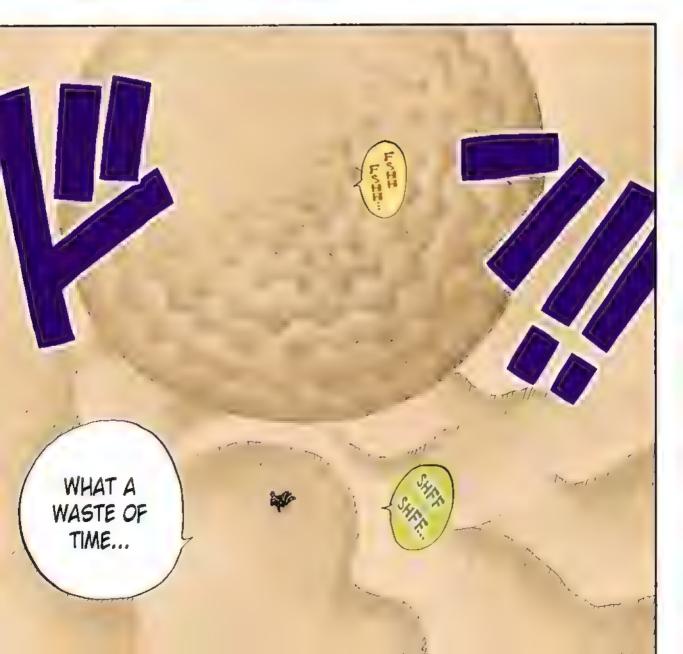






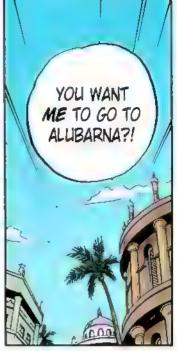
























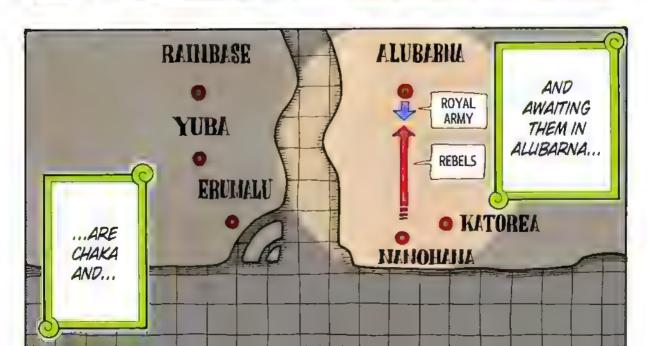




















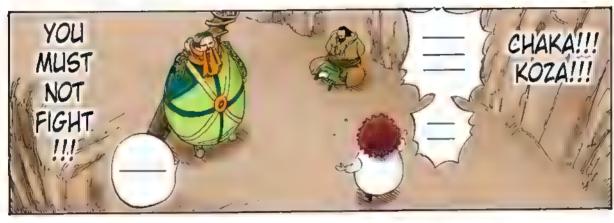




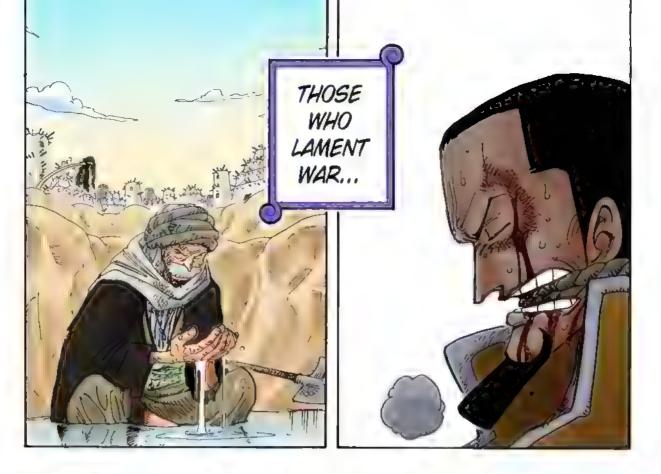










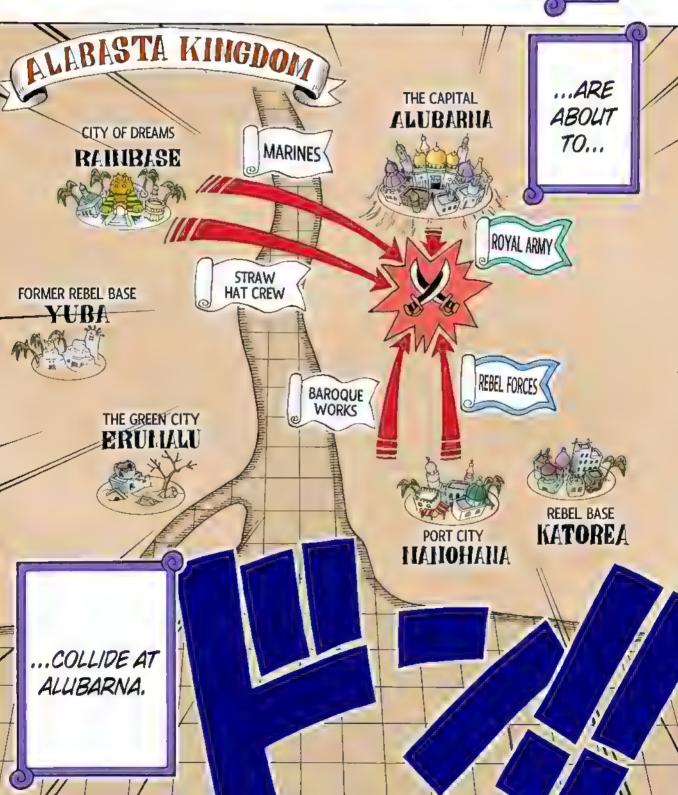


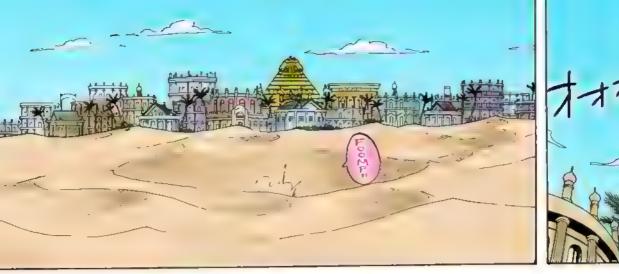












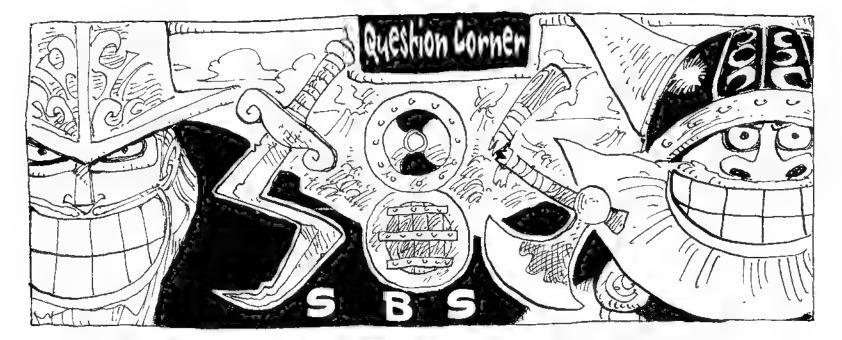












Q: Doesn't Buggy bleed when he comes apart?

A: D-Don't say such c-creepy things! It'd be horrible if he sprayed blood every time!

Q: I have a secret I'd like to tell Master Oda (in a regular letter). Please (x 10) tell me your home address. See you. Wa ha ha ha ha ha ha ha!

A: Okay. Let's see, my zip code is 202-- Hey, if I told you that, everyone'll be ding dong ditch'ing my house.

Q: Can you tell me what Tashigi's age, height, and weight is? \heartsuit

A: Tashigi, you say? Tashigi is 21. She's quite mature. She's on the tall side at 5' 7". As for her weight, she's a lady, so let's not go there.

Q: Here's a question for you, Mr. Oda! When Ace ate the Flame-Flame Fruit did he:

1. Gain the power to turn his body into flames?

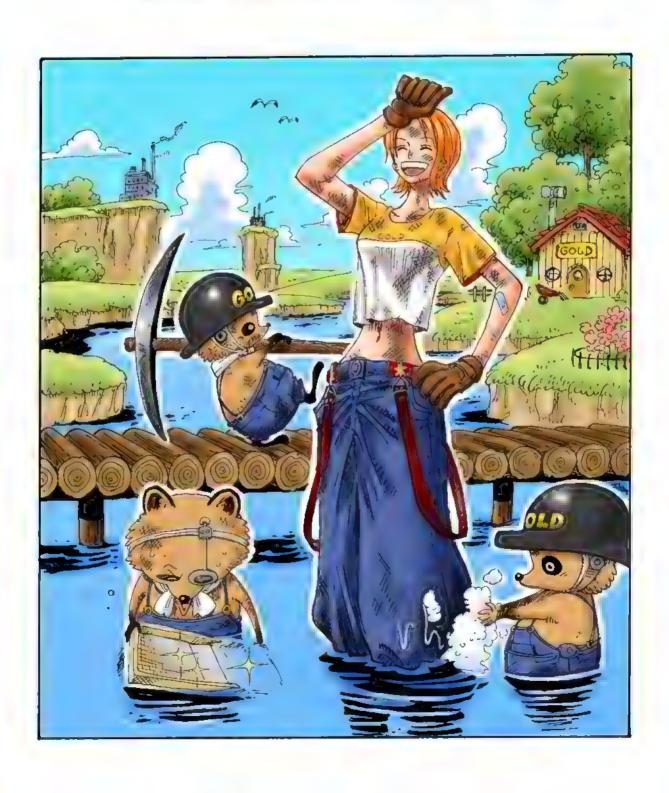
2. Gain the power to make flames shoot out of his body? Which is it?

A: The answer is I. But his most deadly move—the Fire Fist—makes his fiery knuckles expand by increasing the temperature, so it's also like 2.

Q: The Question Corner has begun. (Past tense)

A: Ha ha ha! That can't Be ... Oh!! It has Begun!! (Duh!)

Chapter 180: ALABASTA ANIMAL LAND



















































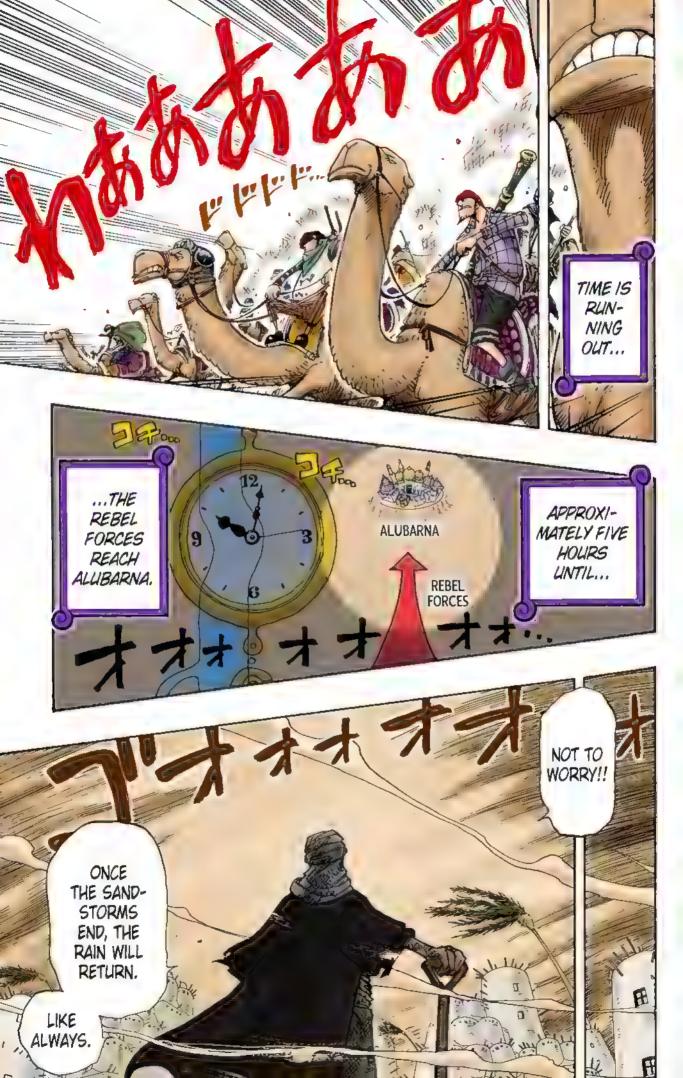
























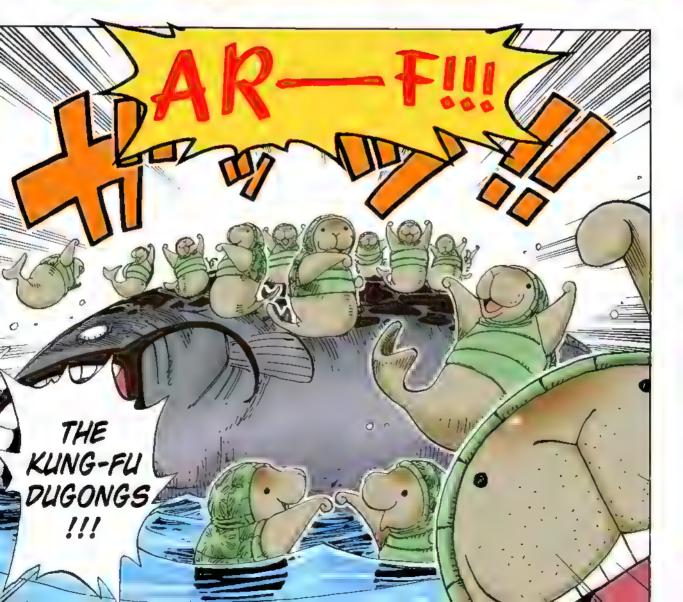
ABOUT THAT?!



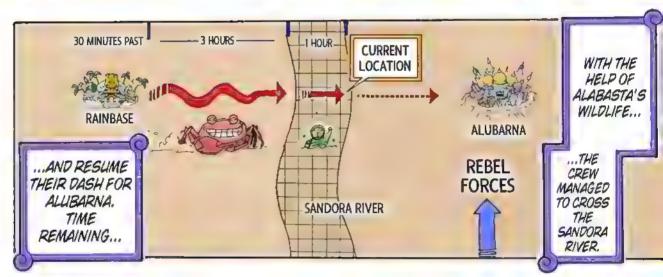
























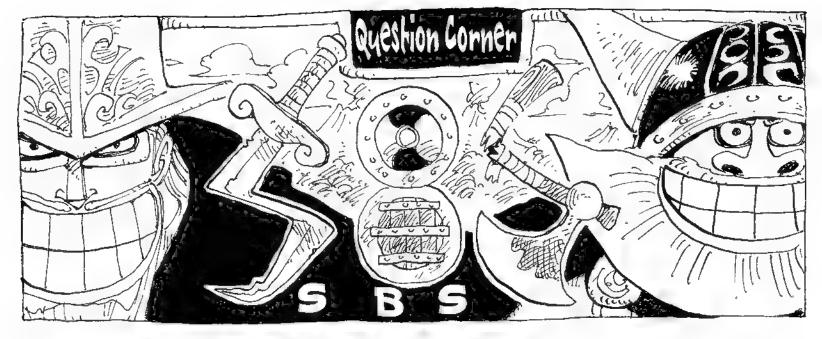












Q: A friend said to me, "You're a girl! Why are you reading Shonen Jump!!" So I said, "Why shouldn't a girl read Shonen Jump? Is it against the law? I was a boy in my previous life!!!" (Probably.)

A: I see. So you had an argument over that, did you,
"Ms. West"? Well, don't you worry! It's okay!! You see,
Shonen Jump is a Boy's magazine whose readership is
30 percent girls. It's true. Three out of every ten
Jump readers are girls. And it's a similar percentage
for One Piece readers. So think of it as having about
1.2 million comrades (according to my rough calculations) throughout Japan. As long as they understand
a Boy's fiery spirit, Boys, girls, old guys and old ladies
are all welcome, darn it!!

Q: Oda Sensei! There was a music question on my final exam the other day! As I worked through the questions, Bach's name suddenly appeared. Bach was a baroque composer. Could it be that Igaram, who looks like Bach, and the baroque school inspired Baroque Works?!! That's it, isn't it?

A:



Bach (rough sketch)

That's right. But this is extremely difficult to explain. Baroque is a style of art, literature and music that Became popular in Europe during about the 17th century. This is just my own interpretation, but the Baroque style was unnecessarily ostentatious and excessively ornamental. That's why Baroque Works is made up of such flamboyant characters.

Chapter 181: SUPER SPOT-BILLED DUCK QUIZ

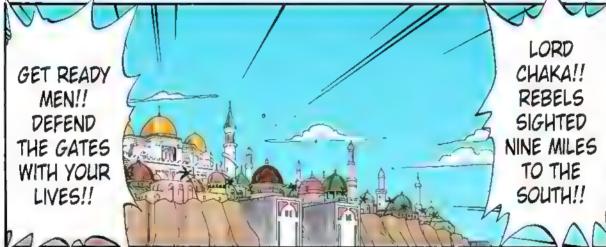


























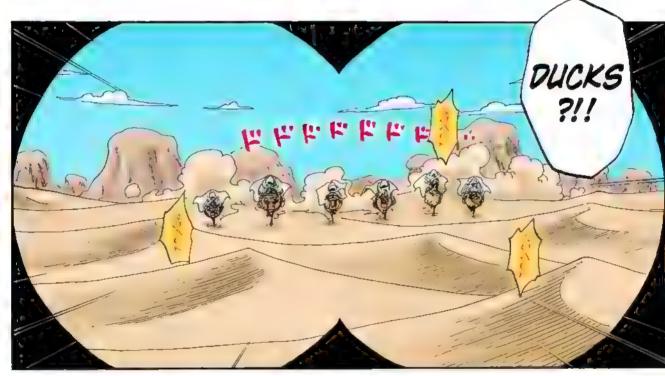


















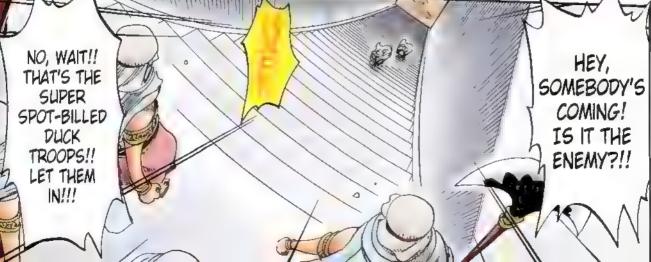






















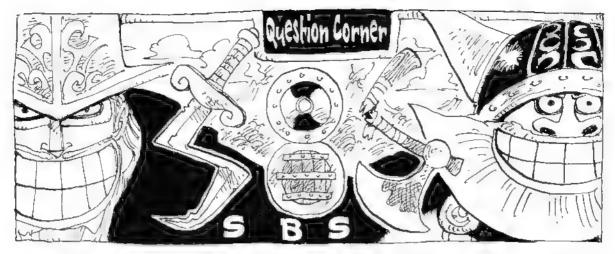












Q: I have a favor to ask. I picked up a White Walkie (a.k.a. Wooly Hippo) on the street. Can you care for it at your place, Oda Sensei?

--New York Cocoa

A: I don't want it.

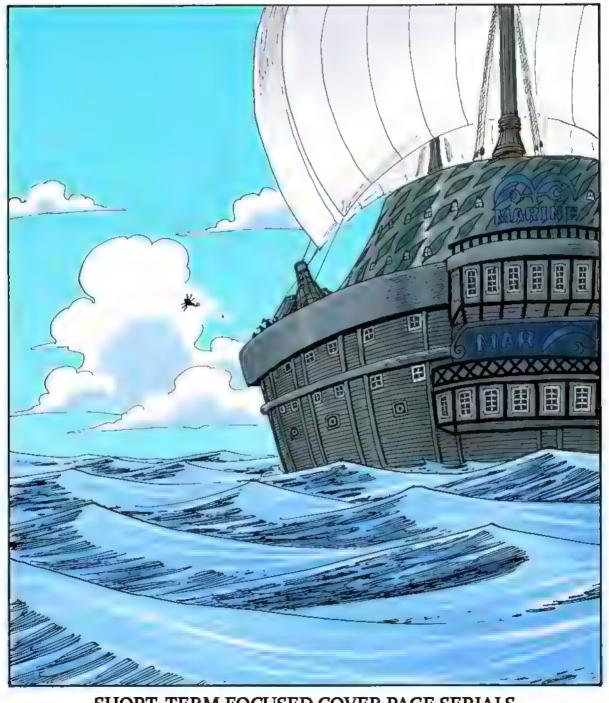
Q: This question comes from a 28-year-old male in Tokyo (occupation: manga editor) who wants to know the names of each of the members of the Super Spot-Billed Duck Troops. Oda Sensei, you really hit a soft spot with me. They're so cute!! Anyway, I realize it might be a bother, but give it your best shot. I'm counting on you.

A: Hey! Hey! Now hold on just a minute, you. You're Asada, aka. Daasa, that Jump editor with a weakness for cute things who was formerly assigned to One Piece, aren't you?! You thought you could fool me, didn't you? You pretended to be a fan and sent in a work-related question! This is a sacred place for our readers! Well, okay. And thanks for helping me for four and a half years. Okay, I'll answer your question, since I received it from other people as well. Starting



with the Bottom row, from left to right, they are: Cowboy, Bourbon Jr., Karoo, Centaur, and Hikoichi. The top two are Stomp and Ivan X. That's it. I had given them all names, But I thought that revealing them would just confuse people, so that's why I hadn't.

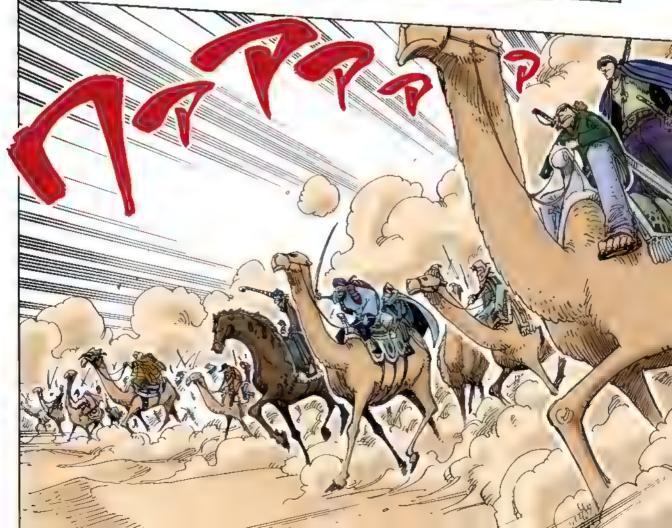
Chapter 182: ROAR



SHORT-TERM FOCUSED COVER PAGE SERIALS PART 4: "JAILBREAK"























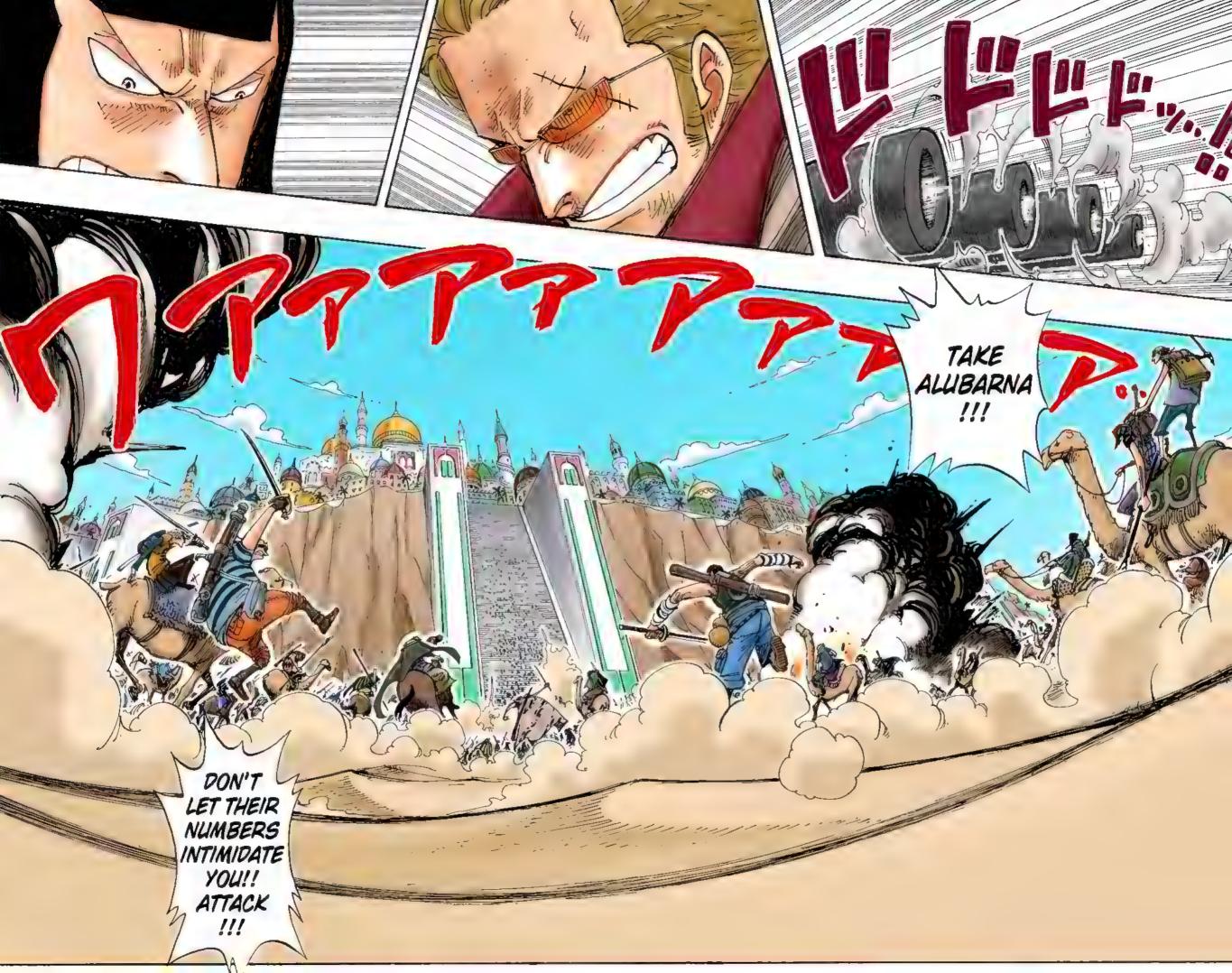








































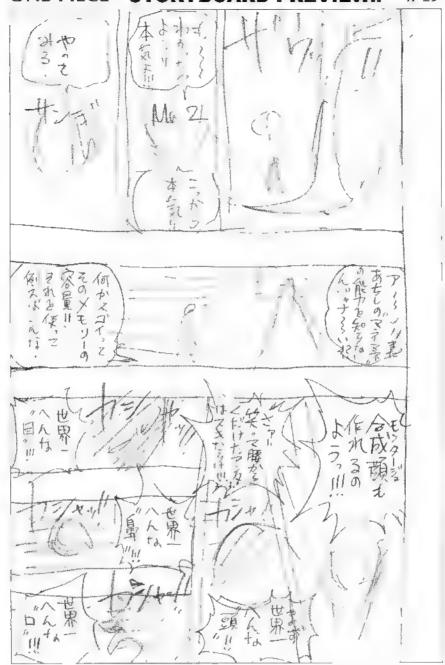






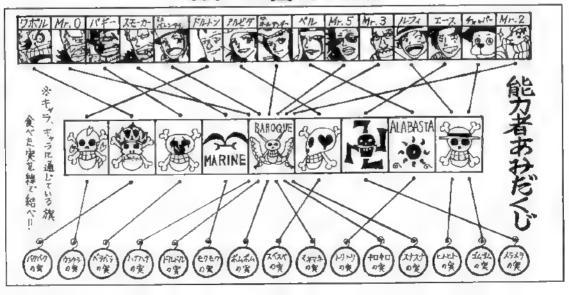


ONE PIECE STORYBOARD PREVIEW!! #19

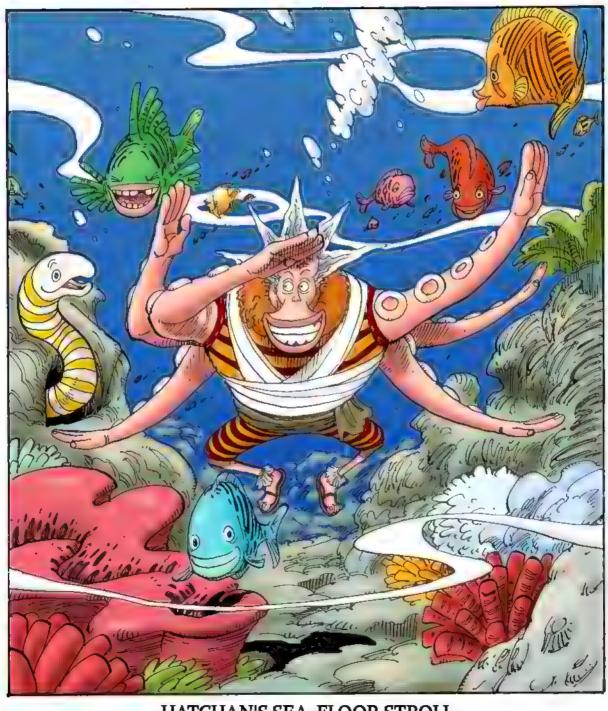


FROM VOL. 21, PAGE 19 -- ED.

46Pの答えた!!!



Chapter 183: TROOP LEADER KAROO



HATCHAN'S SEA-FLOOR STROLL VOLUME 2: "TIME TO GO HOME"



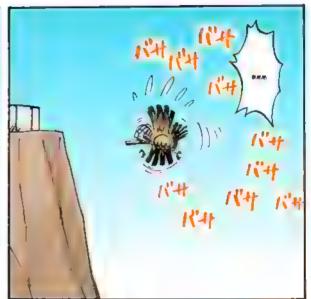




































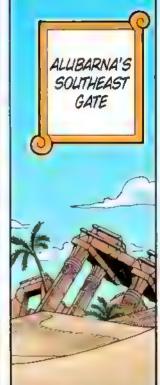
















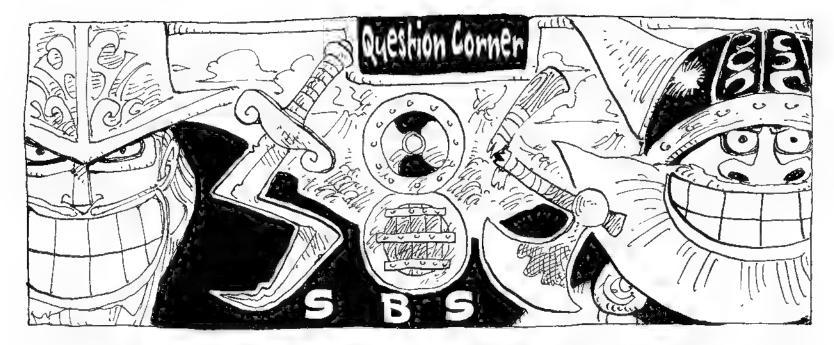












Q: Well, now, I have something I wanted to ask you, Oda baby. Today I read WANTED!, your anthology of short stories, and thought to myself...seems like a lot of your characters pick their boogers.

--Euphoria

A: They do, don't they? They just dig and dig and dig. I wonder why? But they're not the only ones. All characters do it—it's just that other manga artists don't show it. If they didn't dig them out, their nostrils would get plugged up!! Ah! What a gross subject. I get a lot of complaints from female readers when I write about things like that. I'm going to get letters about this too. But guys get a big laugh out of it! Right?! Okay, next.

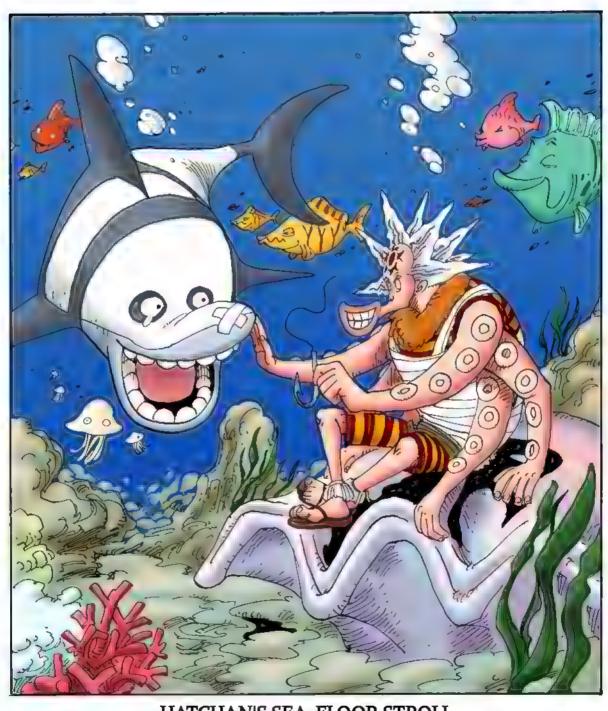
Q: Good day, Oda Sensei! I know this is sudden, but I have a very serious question. The Spiders Café from volume 18, page 94, looks a lot like director Percy Adlon's *Bagdad Café*. Was that your inspiration? I love that movie, so please do let me know. Please.

A: Wow, you have good taste. You're only 15 years old and you like that movie? Well, you're right. I really loved the feel of that place. But its austere elegance was a Bit too far removed from manga, so I just tried to capture a little of that look for my own enjoyment. Readers, see that movie, if you get a chance. It will remain in your heart. Bagdad Café...

Q: Oda Sensei, I went to a certain flower shop recently and saw that they were selling crocus seeds. Does this have any connection to the character Crocus?

A: In the language of flowers, the crocus symbolizes "trust."

Chapter 184: MOLEHILL BLOCK FOUR



HATCHAN'S SEA-FLOOR STROLL VOLUME 3: "HATCHAN SAVES A PANDA SHARK"



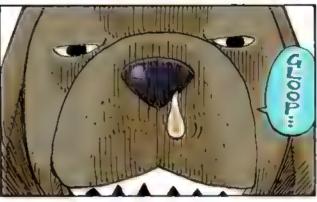






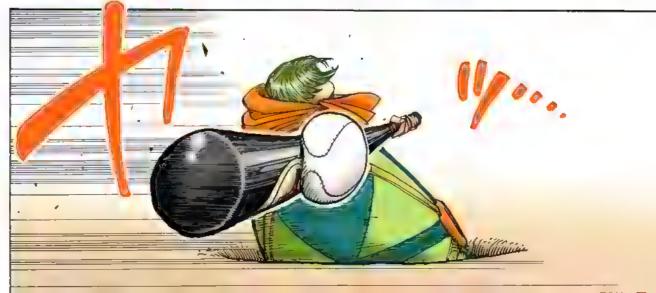




































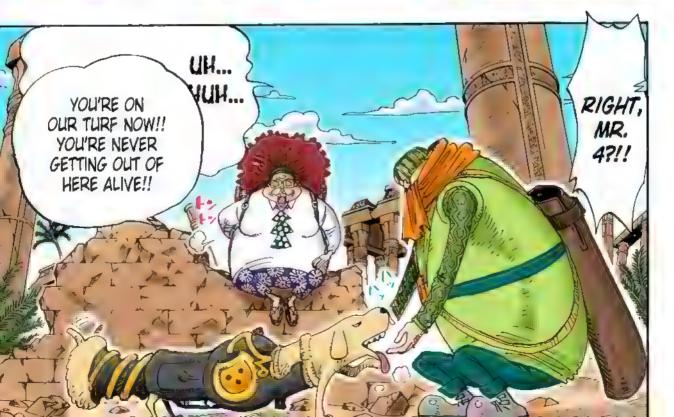










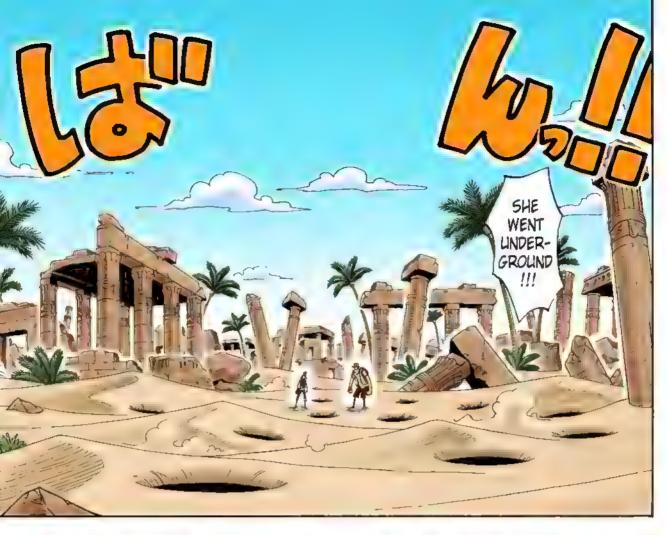


























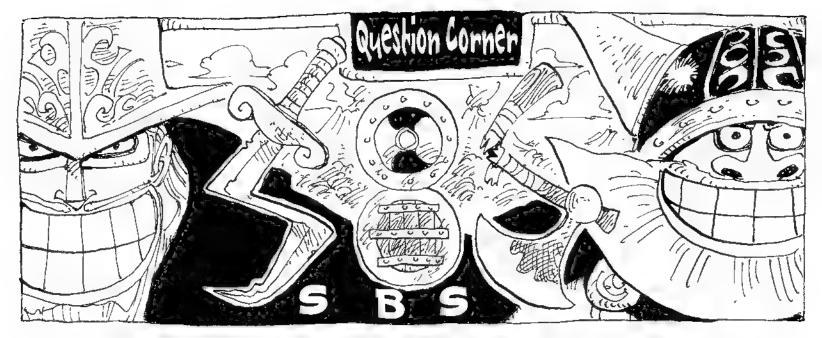












Q: All the boys at school ever talk about is Nami's body! Tell them to stop it!!

A: Uh... Umm... There was no age written on this postcard, but judging from the writing, I'd guess you're probably in middle school. Middle school boys spend a lot of time thinking about girls. They can't help themselves. I just can't bring myself to scold them. (Hey!)

Q: What would happen if a human ate the Human-Human Fruit?

A: There's a saying we have in Japan: "to become a human" or rather "to come of age." It means to act like an adult or to stop acting crazy—to behave the way a human being is supposed to. Maybe that's part of it. Or not. Well, no. Yes. That's what I mean. (Runs away.)

Q: Mr. Oda!! You have to tell me!! What happened to Sanji's left eye?!

A: Here we go again. I get this question so much that I tended to ignore it. All right. Sanji's left eye is one of the Seven Mysteries of *One Piece*. Let's answer the question at last!! Come on out, Sanji!!

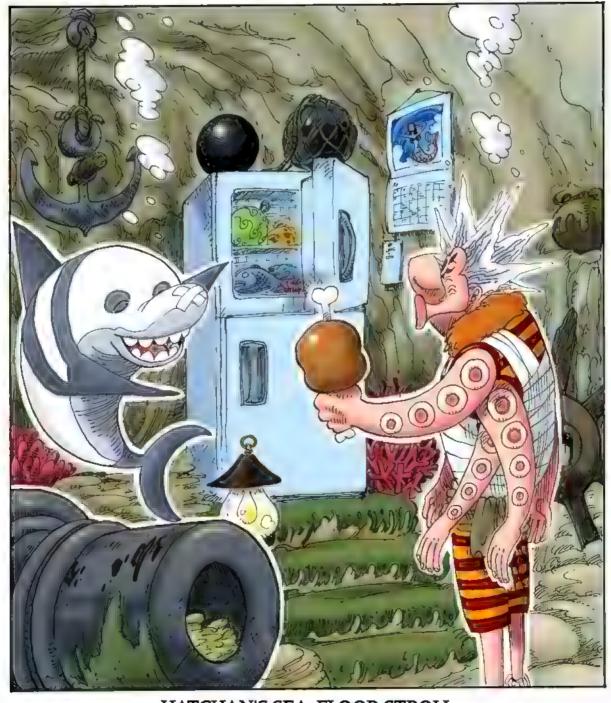
Sanji: Hey. You called? What? Show them my left eye?! You called me for that? That's stupid. Well, all right, if it'll make you happy. Watch carefully, folks. There.

Oda: Wow!!! Seriously?!! Holy smokes!! What a finale!!

And on that note, this Question Corner is over!!

See you in the next volume!!

Chapter 185: OH... IS THAT SO?



HATCHAN'S SEA-FLOOR STROLL VOLUME 4: "HATCHAN GETS MEAT AS THANKS"











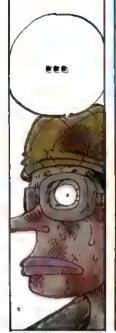


THE TRUTH IS, IT WAS ALL ME!!!



YOU MUST'VE
HEARD ABOUT
ALL THE
BAROQUE
WORKS AGENTS
WE'VE TAKEN
OUT!!!

















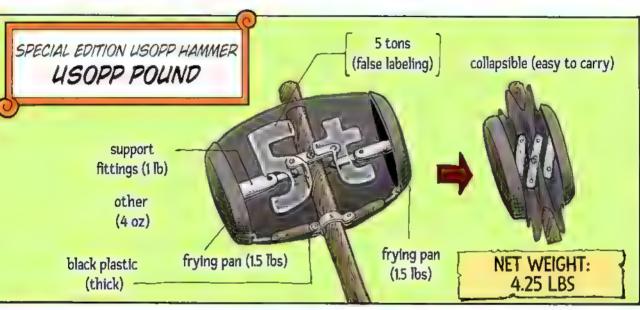






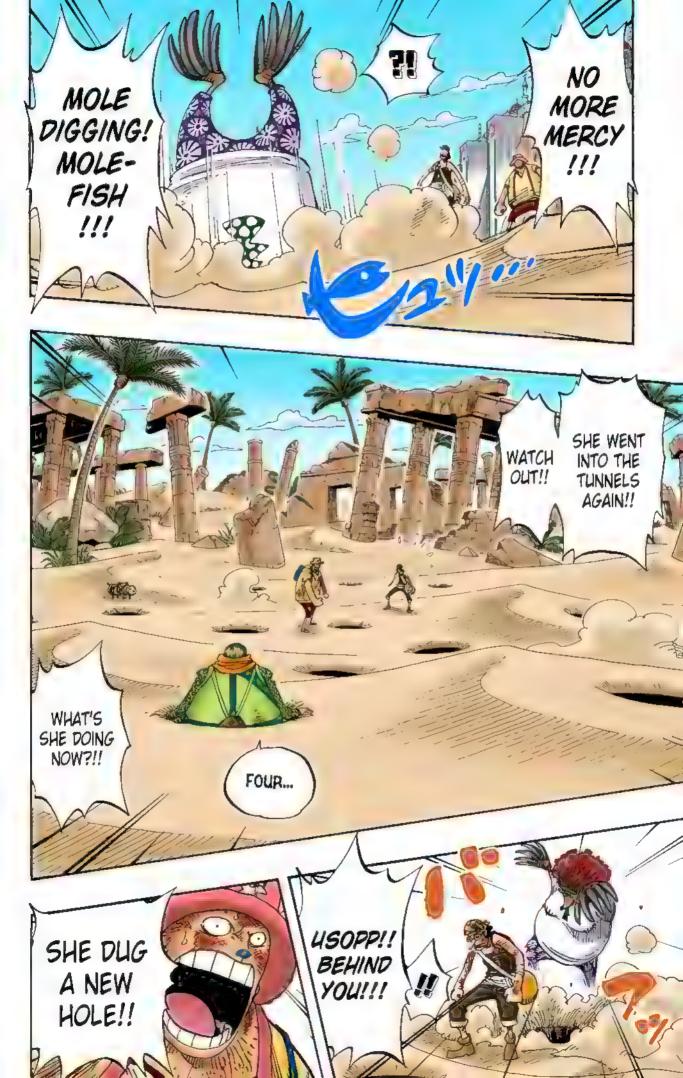
























































STAY AWAY FROM THAT MOLE!!!







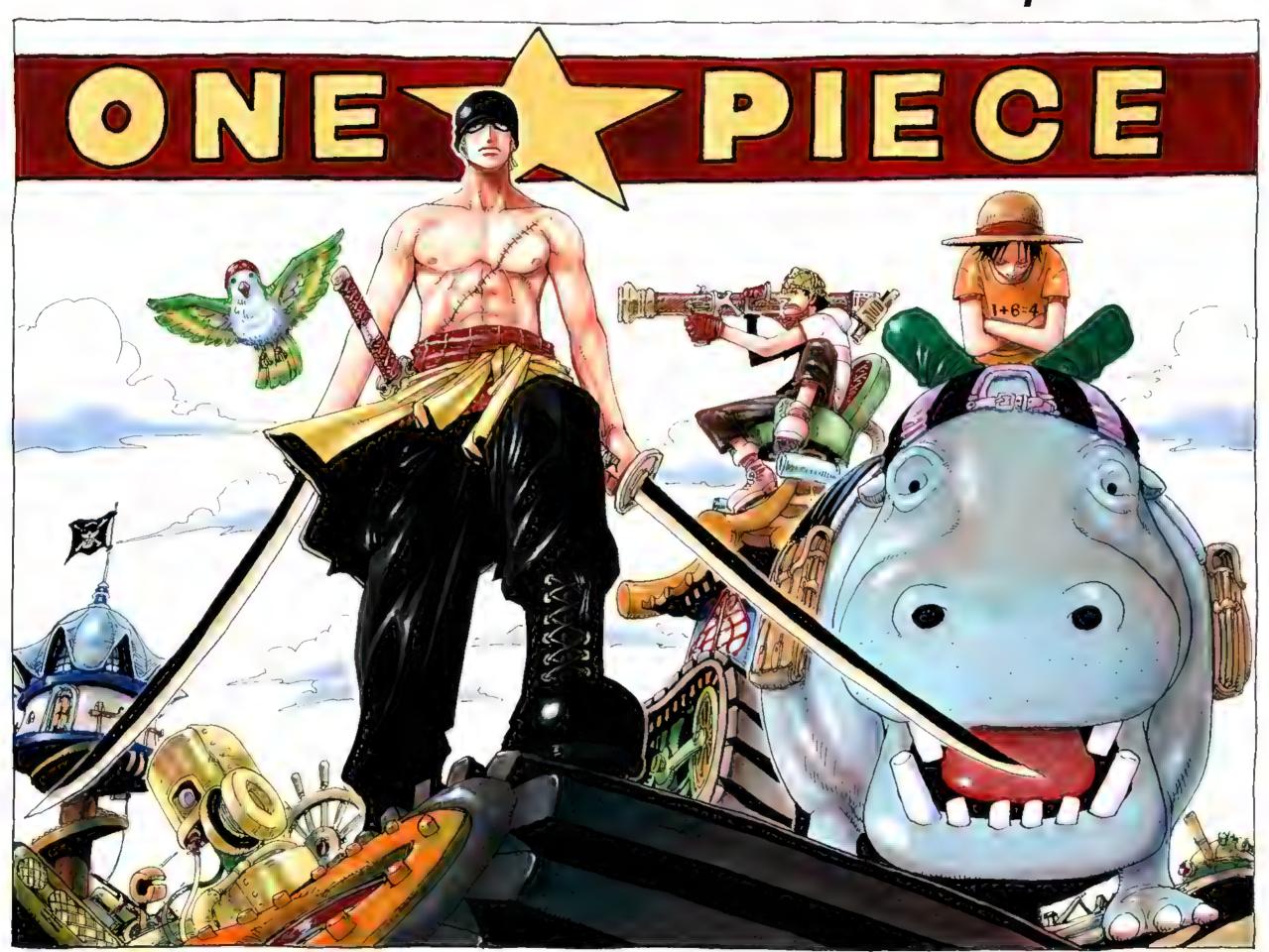
YOU







Chapter 186: 4























LUFFY FEEBLE?!



























TIME,

MR. 4!!

!!!

THAT'S
THE ONE
THING I
WON'T
LET YOU
LAUGH
AT!!!

























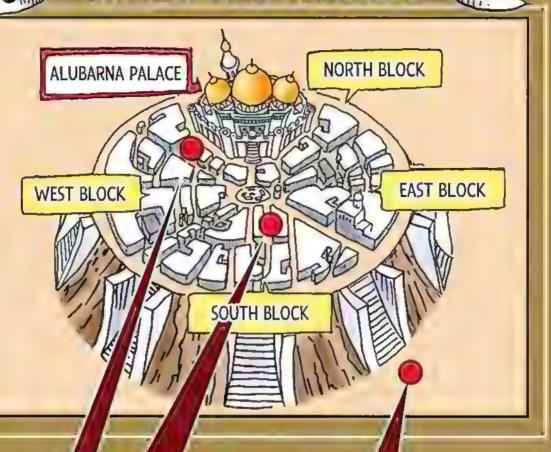






ALABASTA KINGDOM

BATTLE MAP OF ALUBARNA





EP BON LAN W MAR I



AR A S MISS IN ERROR DEROSTONIAL PROPERTY IN THE PROPERTY OF T

THE STREET A SECRETARISMENT OF THE PARTY STREET







海はソップ

アギャラ

(新潟県 0930さん)

ドスコイバンダだァ/// (岐阜県 ゾロ×2+1さん)





炎のアニキに大変だアル

マッたぜ!!



(東京都

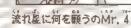
騒揺れた な態と

お

染。

is fire man

whose name





(福岡県

薬師真白さん)









(石川県 芝田吉恵さん)



(広島県 つっちゃんサン)



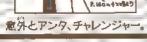
踊り娘の美女達。



(長野県 //ルカさん)

三角佑子さん)







くあっ! ハチきれそうだぜ。

さァ、みんなでクッキング!!腹へった~~~!!



色っポねえさん2人組/



何やらヘンテコなチョッパーがワラワラと…



プロの違いを探そうぜ!!



未説に一ちゃんて。 何諾してんだ?



載せないと撃たれます。(恐怖)



CGF・1サンジール/



イヤだー!! ムギワラ女学院!!



ウソップギャラリー海賊団の船だ///



ナイスファッション オールサンデー。



第字境えすぎ~~!!



ハッヒーだせいいり

日向凛さん)

ムチャな注文だ。



未般だア///



動物になってみましたペーク



たまには、、、 コーイングメリー号がグレたア川





王女の誘惑。

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佐藤智之さん)

うお!! すげェ 道力だぜ!!

紹介しよう/ わが一味!! 世の革金だァ!!

さんり





回収入たしき。



楽しげ楽しげ!! みんなで満に拍ようぜベイビー!!





そのめいくるみ、生きてまーす。



船長起床~~~。







プリンスのエスコート。





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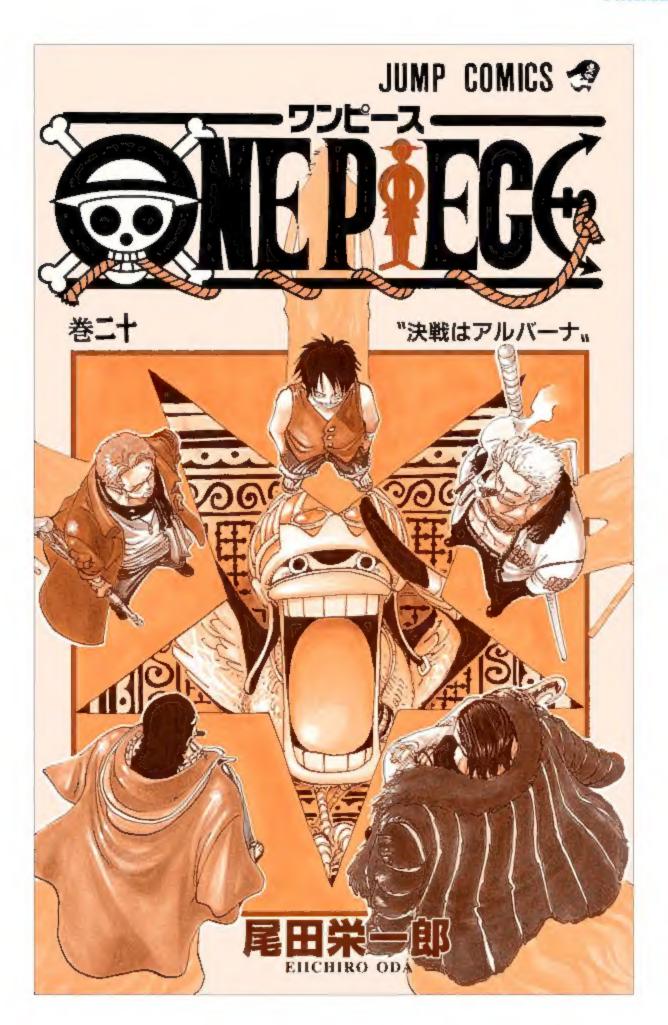
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